

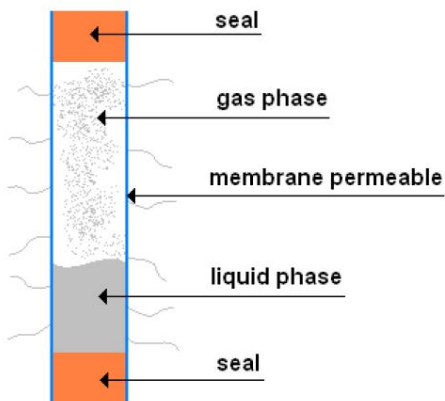
Permeation tubes

Description

Permeation tubes are small containers filled with a pure chemical compound in a two-phase equilibrium between its gas phase and liquid phase. The containers are in suitable inert polymeric material and at a constant temperature; the device emits the compound through permeable wall with a constant rate.

The permeate is mixed with a carrier gas at a controlled flow rate to obtain a known mixture used as reference in gas testing equipment.

A wide range of permeation rates can be made, normally from 20µg/min to 500 µg/min, and accurate, stable concentrations range from ppb to high ppm.



Advantages of permeation tubes :

Use pure substances in an inert matrix

- Precise concentrations;
- Easily generated with traceability established from protocol U.S. EPA-600/R-97/121, Section 3, procedure P3 (see calibration certificate)
- Several tubes can be used simultaneously to obtain a mixture, removal and/or addition of a single component is simple
- Wide range of concentrations easily generated by varying the dilution flow rate and/or the set point temperature;
- Consistent concentrations for extended periods of time
- A relatively inexpensive source of standard gas.

Applications



Often the gas standards in cylinder mixtures are very reactive and instable, especially at low concentrations. Permeation tubes are ideal devices in generation of calibration gas standard for:

- air quality analyzers and gas analyzers;
- FTIR;
- gas chromatograph;
- GC-MS;
- Ion Mobility Spectrometer.

With permeation devices is possible modify the mixtures components simply removing and/or adding a single tube in permeation chamber. Permeation devices are utilized in:

- petrochemical plants and refinery;
- semiconductor industry (trace moisture standard);
- gas sensor development ;
- test with controlled atmosphere; Catalyst test with synthetic gas.

Specifications

Art. Nb 6800 90 001

Tubular type



Art. Nb 6800 90 002

EL type



Art. Nb 6800 90 003

Wafer type



Art. Nb 6800 90 004

Slim Wafer



Certified with accuracy of 5%, Available with special certification $\pm 2\%$,

Range of permeation rate $\pm 25\%$

Dimensions in mm :

- diameter max 10,0;
- length max 180,0 and proportional to desired permeation rate.

Certified with accuracy of 5%, Available with special certification $\pm 2\%$

Range of permeation rate $\pm 25\%$

Dimensions in mm :

- diameter max 9;
- length max 84 + length of permeable tube proportional to desired perm rate.

Certified with accuracy of 5%, Available with special certification $\pm 2\%$

Range of permeation rate $\pm 25\%$

Dimensions in mm :

- diameter 16,4;
- length 46,5.

Certified with accuracy of 5%, Available with special certification $\pm 2\%$

Range of permeation rate $\pm 25\%$

Dimensions in mm :

- diameter 9.5;
- max length 88.

Options – Accessories – Spare parts

List of most common available substances

Acetaldehyde C2H4O	Chlorobenzene C6H5Cl	Hydrogen Sulfide H2S
Acetic Acid C2H4O2	Chloroethane C2H5Cl	Iodine I2
Acetone C3H6O	Chloroform CHCl3	Isoamyl alcohol (CH3)2CHCH2CH2OH 7
Acetone-d6 CD3COCD3	Chloromethane CH3Cl	Isobutylene (CH3)2C=CH2
Acetonitrile CH3CN	2-Chlorotoluene CH3C6H4Cl	Isopropyl Alcohol (CH3)2CHOH
Acrolein C3H4O	Cyclohexane C6H12	Isopropyl Mercaptan (CH3)2CHSH
Acrylic Acid C3H4O2	Cyclohexanone C6H10(=O)	(+) Limonene C10H16
Acrylonitrile C2H3N	Cyclopentane C5H10	Mercury Hg
Allyl Alcohol C3H5OH	n-Decane CH3(CH2)8CH3	Methanol CH3OH
Ammonia NH3	Diallyl sulfide (CH2=CHCH2)2S	Methyl Acetate CH3COOCH3
n-Amyl Mercaptan C5H11SH	1,2-Dichlorobenzene C6H4Cl2	Methyl Cyclohexane C6H11CH3
tert-Amyl Mercaptan C5H11SH	1,2-Dichloroethane CH3CHCl2	Methyl Cyclopentane C5H9CH3
Aniline C6H7N	Dichloromethane CH2Cl2	Methyl Ethyl Ketone C2H5COCH3
Benzaldehyde C6H5CHO	Diethyl Disulfide (C2H5)2S2	Methyl Mercaptan CH3SH
Benzene C6H6	Diethyl Sulfide (C2H5)2S	2-Methylthiophene C5H6S
Benzene Sulfonyl Chloride	Dimethylamine (CH3)2NH	Naphthalene C10H8
Bromine Br2	Dimethyl Disulfide (CH3)2S2	Nitrogen Dioxide NO2
1,3-Butadiene C4H6	Dimethyl Ether (CH3)2O	2-Nitrotoluene CH3C6H4NO2
n-Butane C4H10	Dimethyl Sulfide (CH3)2S	n-Propyl Mercaptan CH3CH2CH2SH
1-Butanol C4H9OH	2,4-Dinitrotoluene CH3C6H3(NO2)2	Pyridine C5H5N
2-Butanone (MEK) CH3COC2H5	Dipropyl Sulfide (CH3CH2CH2)2S	Styrene C6H5CH=CH2
1-Butene C4H8	Dipropylene Glycol Dimethyl Ether	Sulfur Dioxide SO2
Butyl Acetate CH3COOC4H9	CH3OC3H6OC3H6OCH3	Sulfur Hexafluoride SF6
Butyl Acrylate C7H12O2	(±)-Epichlorohydrin C3H5ClO	Tetrahydrothiophene C4H8S
Butyl Benzene C6H5C4H9	Ethanol CH3CH2OH	Thiophene C4H4S
Butyl Carbitol C8H18O3	Ethyl Acetate CH3COOC2H5	Toluene C6H5CH3
Butyl Glycidyl Ether C6H13O2	Ethylbenzene C6H5C2H5	Toluene-d8 C6D5CD3
n-Butyl Mercaptan C4H9SH	Ethyl Mercaptan C2H5SH	Trichlorobenzene C6H3Cl3
sec-Butyl Mercaptan C4H9SH	Formaldehyde (para) HCHO	1,1,1-Trichloroethane Cl3CCH3
tert-Butyl Mercaptan C4H9SH	Formic Acid HCOOH	Trimethylamine (CH3)3N
Butyl Cellosolve C4H9OC2H4OH	Furan C4H4O	1,2,4-Trimethylbenzene C6H3(CH3)3
Butyraldehyde C3H7CHO	n-Heptane CH3(CH2)5CH3	1,3,5-Trimethylbenzene C6H3(CH3)3
Butyric Acid C4H8O2	n-Hexane CH3(CH2)4CH3	Vinyl Chloride H2C=CHCl
Carbon Disulfide CS2	1-Hexanol CH3(CH2)5OH	Water H2O
Carbon Tetrachloride CCl4	Hydrazine Monohydrate NH2NH2 · H2O	o-Xylene C6H4(CH3)2
Carbonyl sulfide COS	Hydrogen Bromide HBr	m-Xylene C6H4(CH3)3
Chloroacetyl chloride ClCH2COCl	Hydrogen Chloride HCl	p-Xylene C6H4(CH3)4
2'-Chloroacetophenone ClC6H4COCH3	Hydrogen Fluoride HF	